# Selection Criteria - Function and Safety

Selection of safety barriers is generally carried out in two steps: • Functional consideration

- · Safety consideration

## 1. Functional consideration

Safety barriers are first selected according to their electrical requirements. It is therefore necessary to know the electrical data of the connected apparatus.

- Further selection criteria:
- Polarity of the voltage at the safety barrier UN (+, -, ~) in reference to  ${\pm}/\text{PA}$
- Voltage U<sub>N</sub>
- Max. permissible voltage drop across the barrier, caused by the line resistance RL and / or a constant voltage drop △U
- Type of signal to be transmitted; voltage signals can only be transmitted via barriers with purely resistive line resistance; this limitation does not apply to current signals.



It is furthermore to be examined, if the circuit may be grounded or if an earth-free ("floating") circuit is required due to electrical or measurement reasons.

09934E02

An earth-free ("floating") circuit can usually be established by using a dual-channel safety barrier or interconnecting two single-channel safety barriers.



Grounded circuit

Floating circuit

For many standard application in instrumentation special safety barriers are available, which are designed optimally for the respective application according to the criteria mentioned above. STAHL

09936E02

### **Selection Criteria - Function and Safety**

## 2. Safety consideration

- The safe maximum values of an individual safety barrier (single- or dual-channel) are determined by the certification:
- Maximum voltage U<sub>o</sub>
- Maximum current Io
- Maximum power Po
- Maximum permissible capacity Co
- Maximum permissible inductance L<sub>o</sub>

It is to be tested however, if the permissible safe maximum values of the intrinsically safe apparatus (field apparatus in the hazardous area) are maintained by the selected safety barrier.



#### Interconnection of Safety Barriers

If several safety barriers are interconnected, possible current and / or voltage addition is to be taken into consideration from the

safety point of view (example 1 and 2). The maximum values for  $U_0$  and  $I_0$  permissible for an interconnection as well as the resulting permissible maximum values for  $C_0$  and  $L_0$  for the various explosion groups can be referred to in the ignition curves (see EN 60079-11).

Example 1 Interconnection of two safety barriers for Safety Barriers positive potential. From a safety point of view a current addition The new voltage  $U_0$  is assumed to be the higher of the two values  $U_{01}$  and  $U_{02}$ , thus  $U_0 = max$ . ( $U_{01}$ ,  $U_{02}$ ) I₀1 U o 1 本 PA/ ± o  $I_0 = I_{01} + I_{02}$ Fxi  $\mathbf{x}$ U<sub>o2</sub> I<sub>02</sub> Example 2 Interconnection of two safety barriers for Safety Barriers positive and negative potential. From a safety point of view a voltage addition results, i.e.  $U_0 = U_{01} + U_{02}$ The new current  $I_0$  is assumed to be the higher of the two values  $I_{01}$  and  $I_{02}$ , thus I<sub>o1</sub> U<sub>o1</sub> 本  $I_0 = max. (I_{01}, I_{02})$  $PA/\perp c$  $U_0 = U_{01} + U_{02}$ Ex i U<sub>o2</sub> 本 1<sub>02</sub>

-0 +

0 +

09941E02

09942E02

09938E02

STAHL

Interconnection of Safety Barriers						
Addition possibilities						
Example:	I = current addition U = voltage addition When interconnecting two safety barriers for alternating potential I + U results, thus a current addition as well as a voltage addition is to be taken into consideration.	Polarity	-	+	~	
		-	I	U	I and U	
		+	U	I.	I and U	
		~	I and U	I and U	I and U	
The EN 60079-11, table A.1 contains the permissible value pairs / combinations of permissible maximum safe values for:						
1.	Test, if the value combination $U_{\text{o}}$ and $I_{\text{o}}$ determined is permitted	Example 1: Values 28 V / 100 mA are permitted, since the current $I_0$ can be up to 120 mA at 28 V for explosion group IIC				
		Example 2: Values 24 V / 210 mA are permitted only for IIB				
2.	Determination of capacitance $C_{\text{o}}$ from voltage $U_{\text{o}}$	Example: $U_o = 27 \text{ V}$ . For IIB the result is $C_o = 705 \text{ nF}$				

It is not allowed to apply the ignition diagrams acc. to EN 60079-11 for the assersment of the intrinsic safety in case that safety barriers with electronic current limitations need to be interconnected. A suitable procedure is described in the EN 60079-25.

STAHL

## Installation and Grounding



R. STAHL safety barriers Series 9001, 9002 and 9004 excel due to an especially simple mounting mechanism. They snap on to a 35 mm DIN rail (NS35/15 to EN 50 022) directly without a mounting attachment.

At the same time a conducting connection between  $\frac{1}{2}$  / PA of the barrier and the rail, is established. Grounding several barriers is achieved by connecting the rail with the potential equalisation / grounding system (collective ground).

The safety barriers can alternatively be grounded individually as well by using the  $\frac{1}{2}$  / PA terminal on the intrinsically safe side of the safety barrier.



## **Further Mounting Possibilities**

Further mounting possibilities result, when using the attachments supplied as accessories. The mounting attachments can be mounted to the barriers by means of an adaptor. (Mounting accessories please find in table Accessories and Spare parts)



09913E00

# Exchangeable Back-up Fuse



All safety barriers Series 9001, 9002 and 9004 have an exchangeable back-up fuse. Dual-channel safety barriers have a back-up fuse per channel. This fuse backs up the internal, non-accessible fuse. A protective circuit prevents tripping of both fuses at the same time. It is thus ensured that the safety barrier is protected against destruction resulting from reverse polarity of the operating voltage or excessively high operation voltages.

Two advantages are essential for maintenance and repair:

 in case of overload the safety barrier does not have to be exchanged, the exchangeable back-up fuse can be replaced without removing the barrier;

The safety barriers and their back-up fuses are designed in such a way that only one back-up fuse (I = 160 mA) can be used for all barriers Series 9001, 9002 and 9004. Stocking spare parts is thus reduced to an absolute minimum.

#### **Dimensional Drawings** (All Dimensions in mm) - Subject to Alterations



Safety barriers 9001, 9002, 9004



**Safety barriers 9001, 9002, 9004** mounting on DIN rail NS 35/15 (acc. to EN 50 022)



Safety barriers 9001, 9002, 9004 mounting on DIN rail NS 32 (acc. to EN 50 035) by means of adaptor and mounting attachment, moulded plastic

09932E00



Safety barriers 9001, 9002, 9004 mounting on mounting plate by means of adaptor STAHL

09933E00